

IN THE WRITTEN DESCRIPTION

Replace the paragraph beginning on page 5 line 28 with:

Referring again to Fig. 4, after forming the subassembly in step 30, step 32 includes cooling the golf ball subassembly so that the golf ball subassembly undergoes a volumetric reduction. Preferably, the volumetric reduction is at least about 1%. Preferably, the subassembly volume after the volumetric reduction is at least about 1% of the golf ball subassembly initial volume.